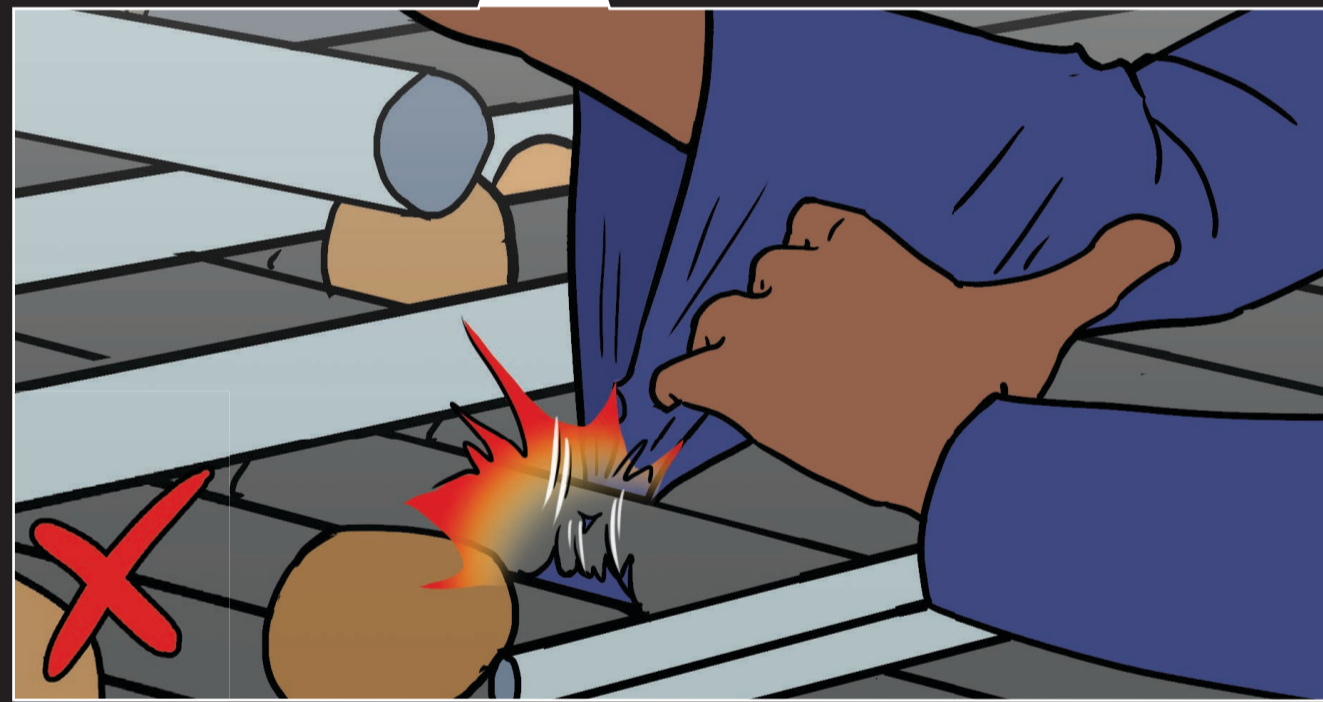
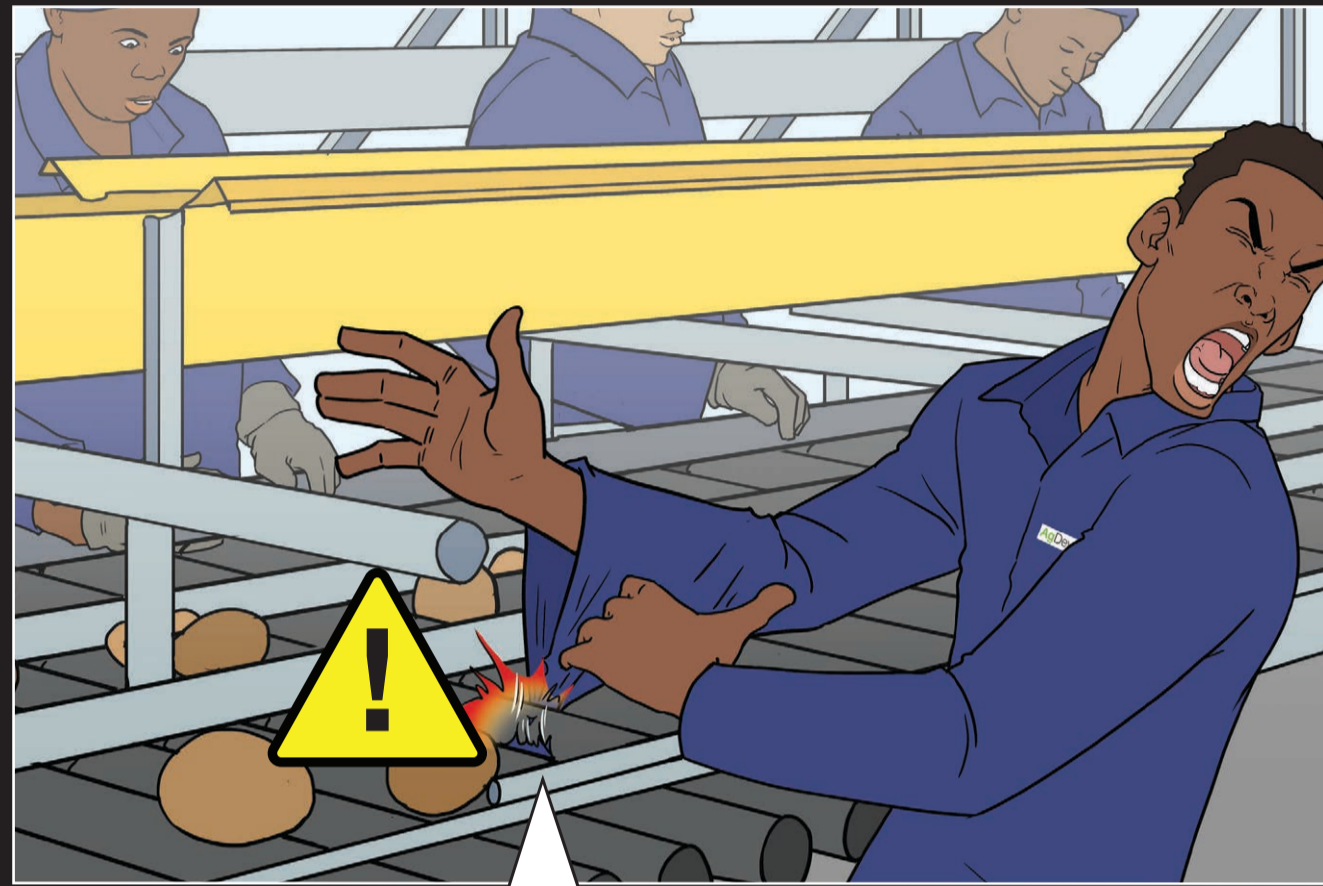


Guards up!

Limbs and hands can get trapped in moving machinery without guarding.

Dangers:

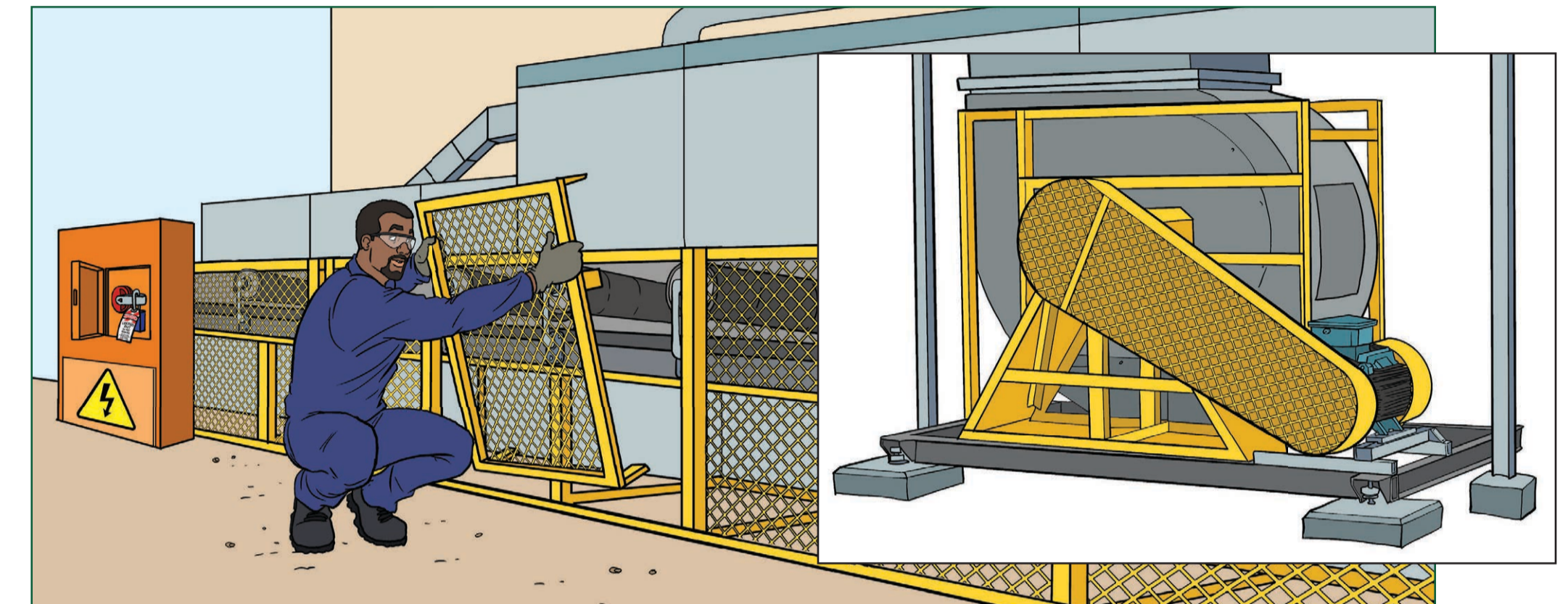
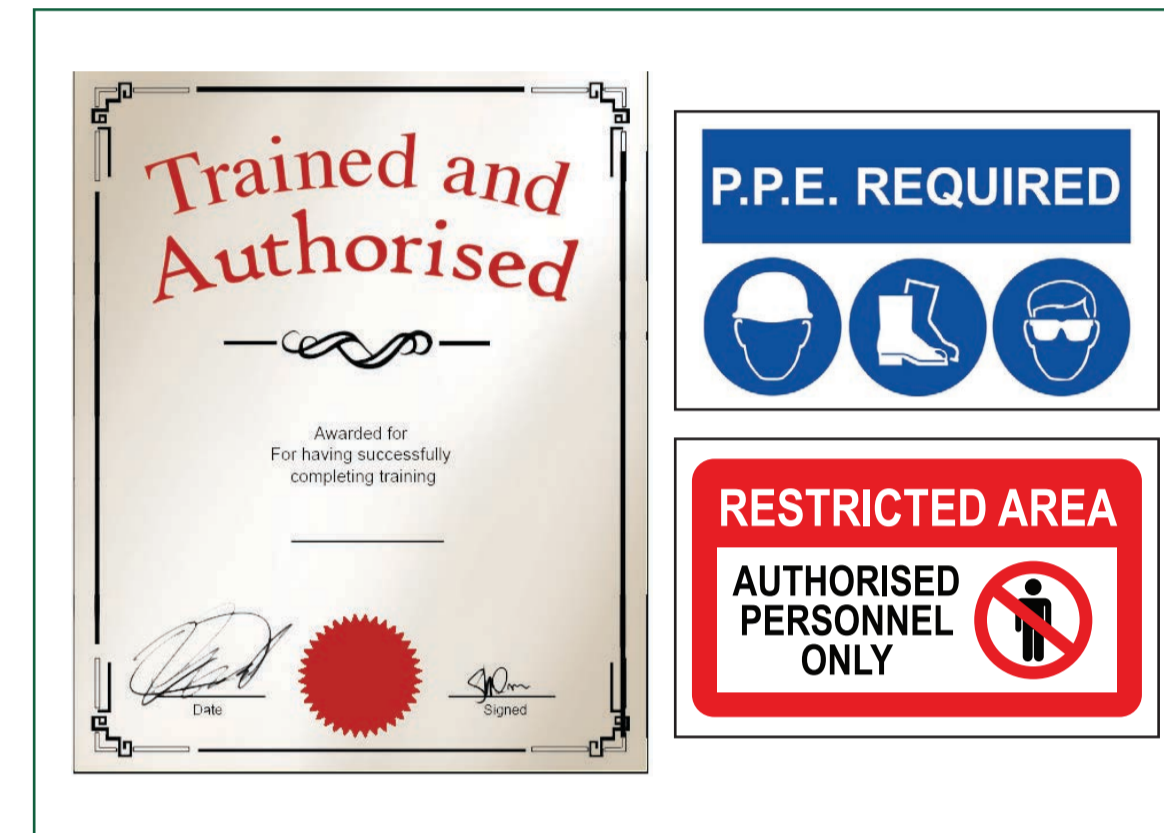
Crushed or pinched hands or limbs.



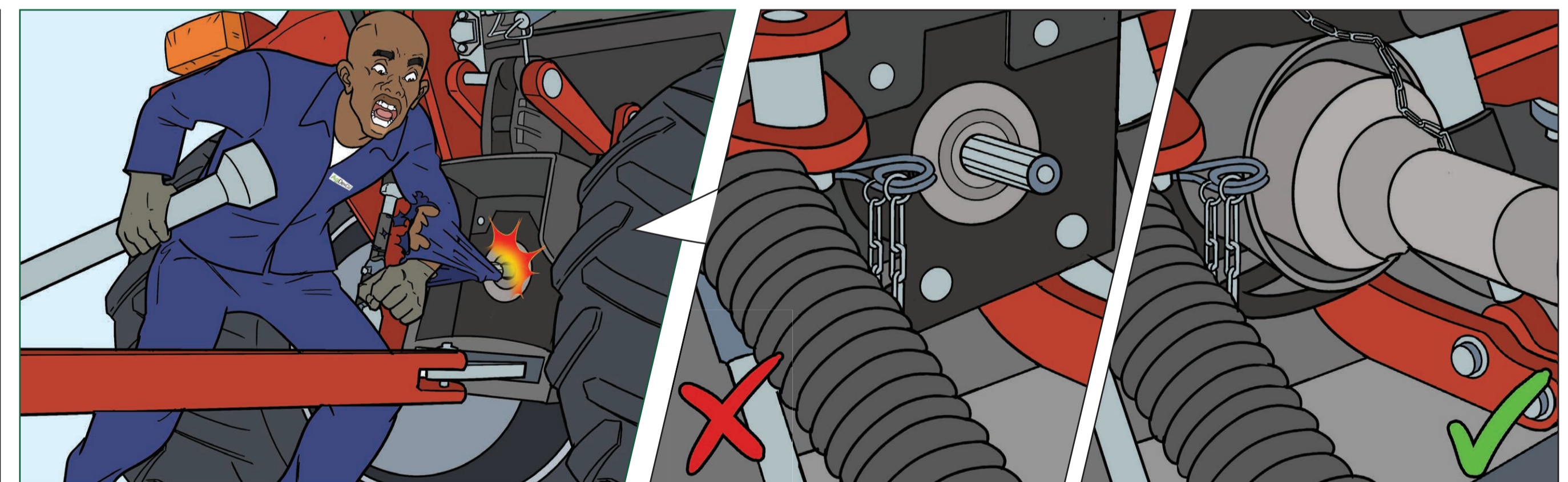
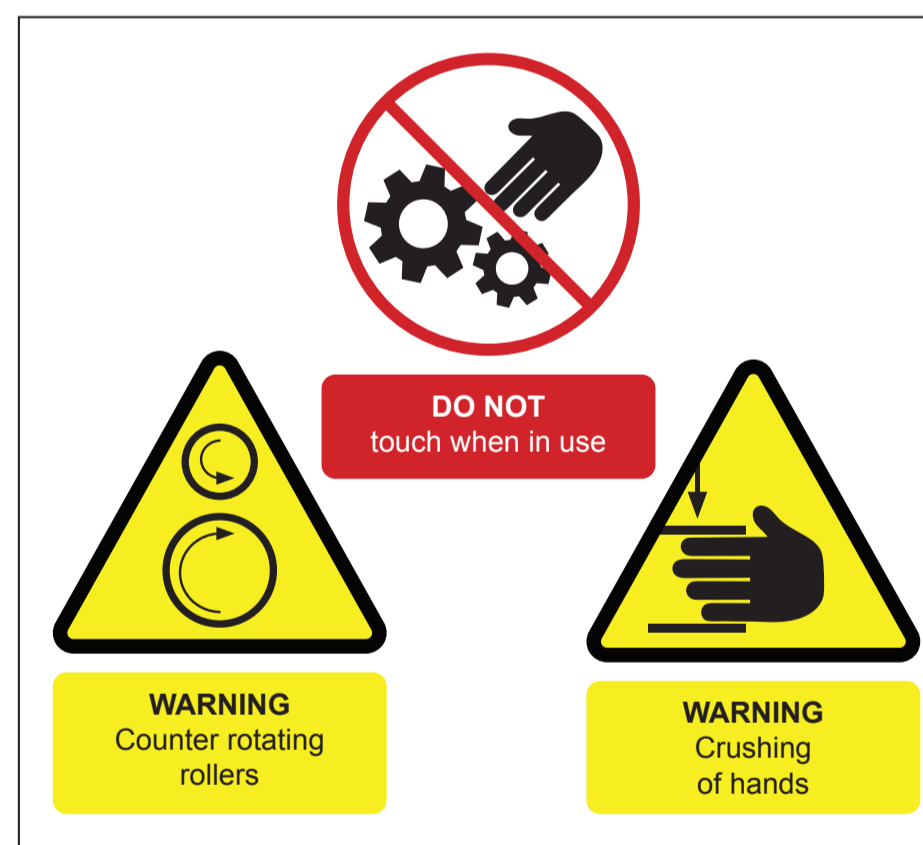
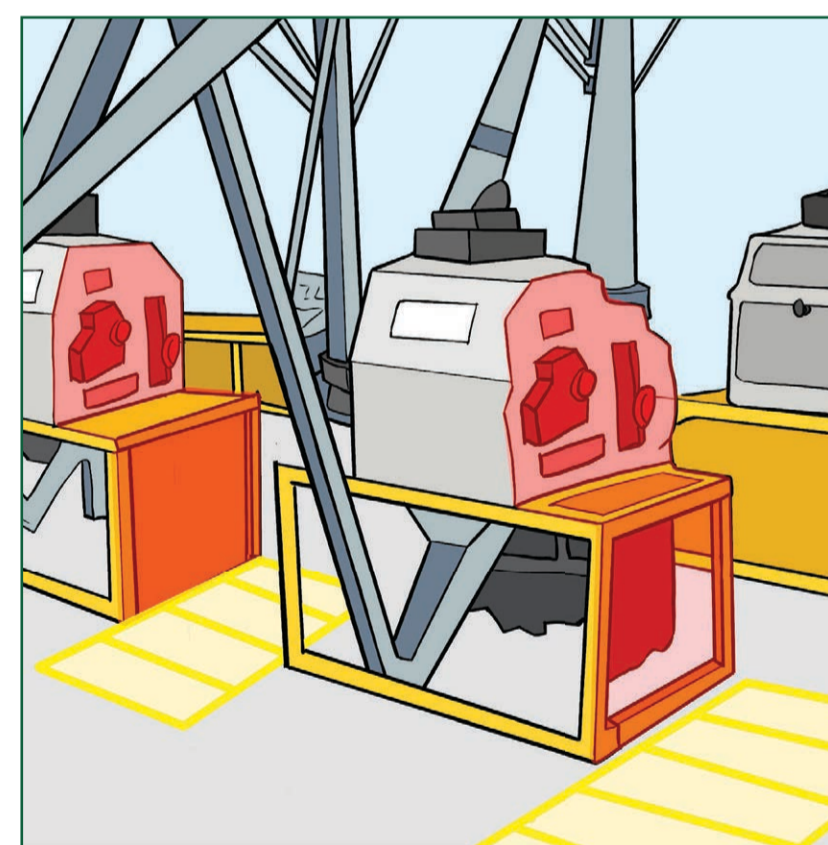
Examples: Augers, bailers, combines, tractors, PTOs and band or chain drive systems.

Controls:

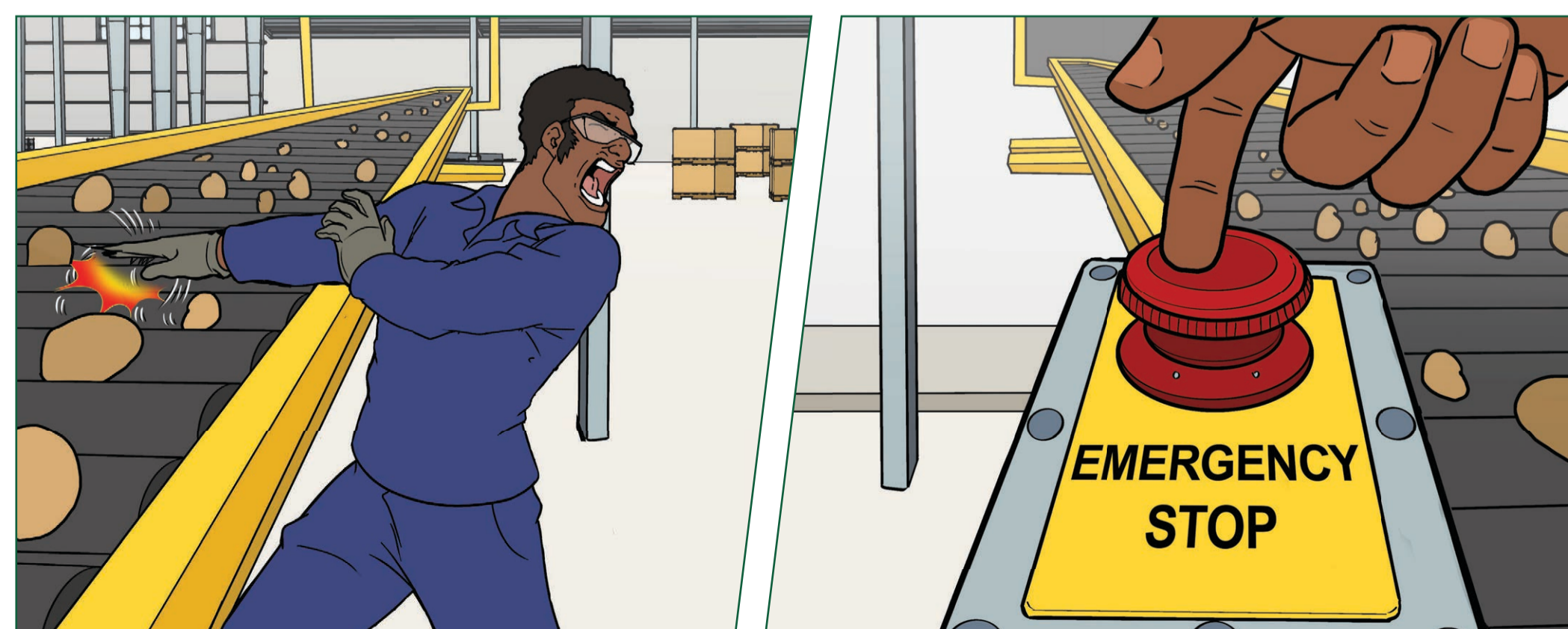
1. Always do a **risk assessment**.
2. Only do the task if you are **trained, authorised** and have the **right PPE and equipment**.
3. **Install cages or covers** around moving systems like conveyors or motors.



4. **Watch out for risk areas.** Use highvis paint and warning signs to highlight them.



5. Don't try to free items that are stuck in moving machinery yourself. Use the **emergency stop system** when necessary.



6. **Always shut down and isolate a system** before doing any maintenance or fixing a blockage.

